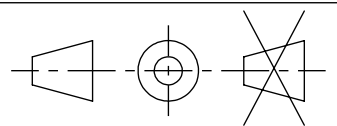
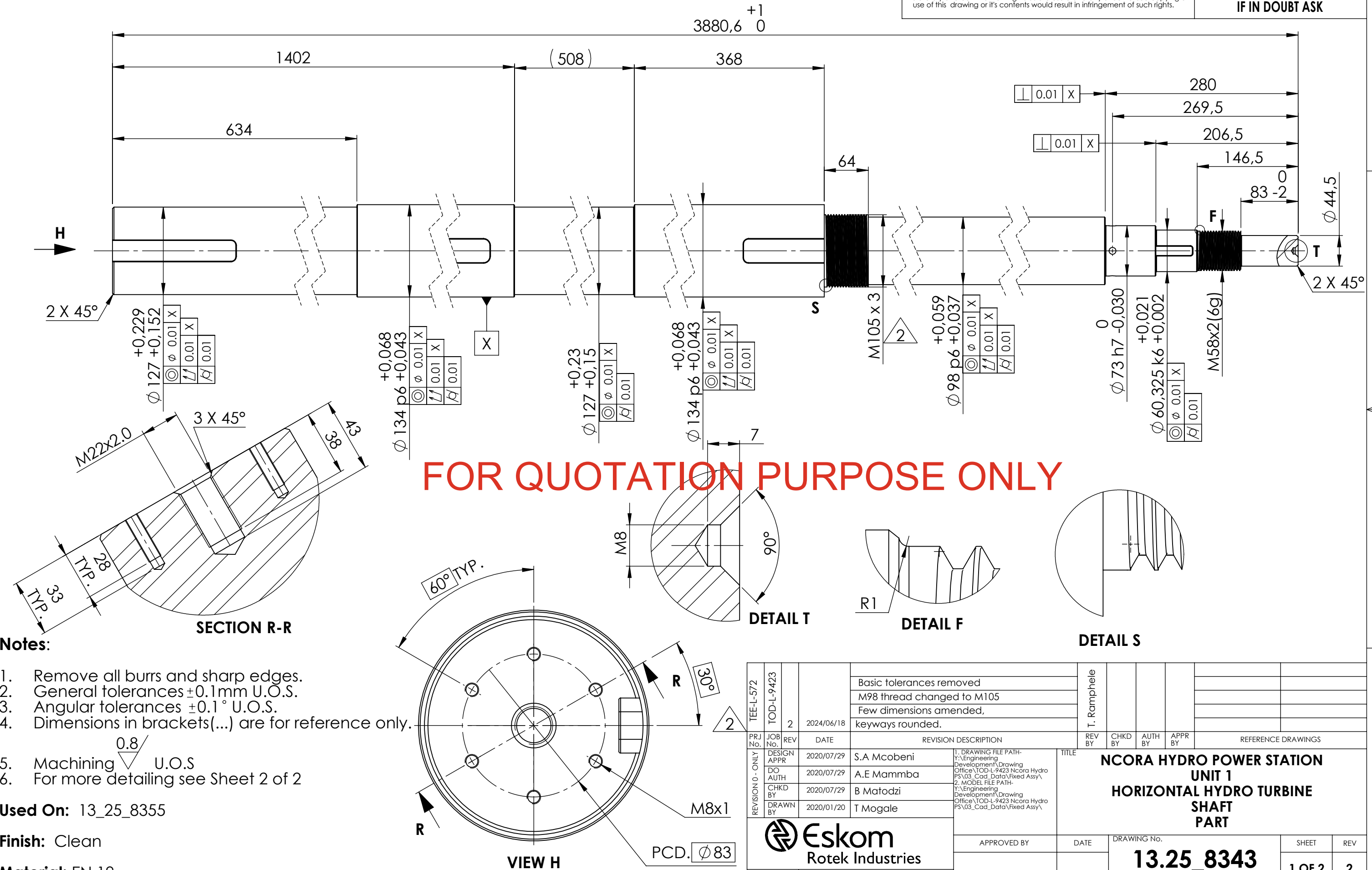


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IF IN DOUBT ASK



Notes:

1. Remove all burrs and sharp edges.
2. General tolerances ± 0.1 mm U.O.S.
3. Angular tolerances $\pm 0.1^\circ$ U.O.S.
4. Dimensions in brackets(...) are for reference only.

5. Machining $\nabla 0.8$ U.O.S
6. For more detailing see Sheet 2 of 2

Used On: 13_25_8355

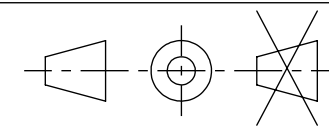
Finish: Clean

Material: EN 19

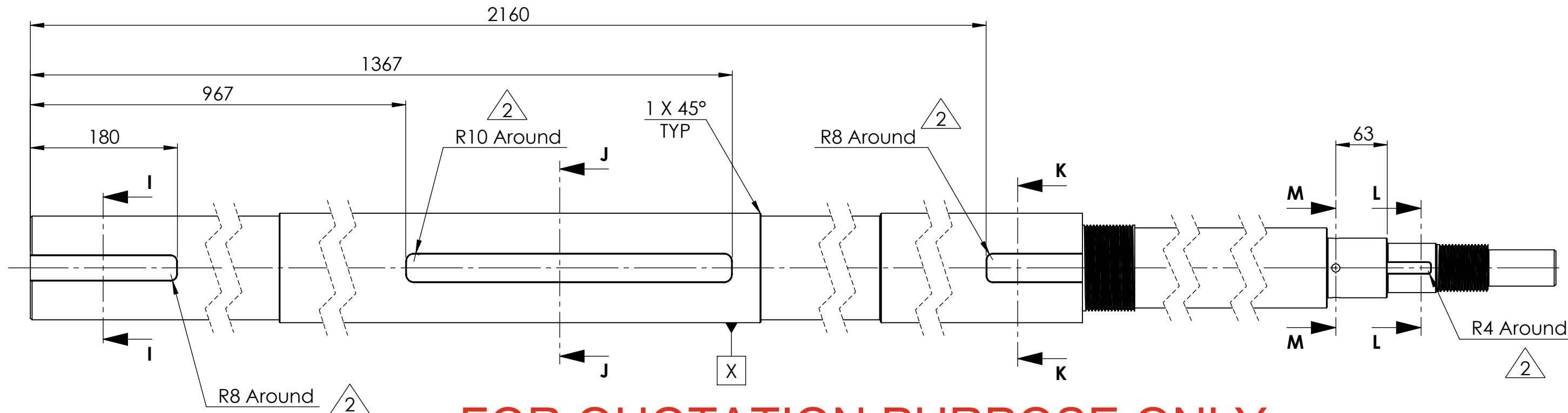
TEE-L-572	TOD-L-9423	2	2024/06/18	Basic tolerances removed			T. Ramphela									
				M98 thread changed to M105												
				Few dimensions amended,												
				keyways rounded.												
PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION				REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS				
REVISION 0 - ONLY	DESIGN APPR	2020/07/29	S.A Mcoben	1. DRAWING FILE PATH- Y:\Engineering Development\Drawing Office\TOD-L-9423 Ncora Hydro PS\03_Cad_Data\Fixed Assy\ 2. MODEL FILE PATH- Y:\Engineering Development\Drawing Office\TOD-L-9423 Ncora Hydro PS\03_Cad_Data\Fixed Assy\ TITLE				NCORA HYDRO POWER STATION UNIT 1 HORIZONTAL HYDRO TURBINE SHAFT PART								
	DO AUTH	2020/07/29	A.E Mamma													
	CHKD BY	2020/07/29	B Matodzi													
	DRAWN BY	2020/01/20	T Mogale													
	 Eskom Rotek Industries															
SCALE	DO NOT SCALE			APPROVED BY				DATE		DRAWING No. 13.25_8343				SHEET 1 OF 2		REV 2

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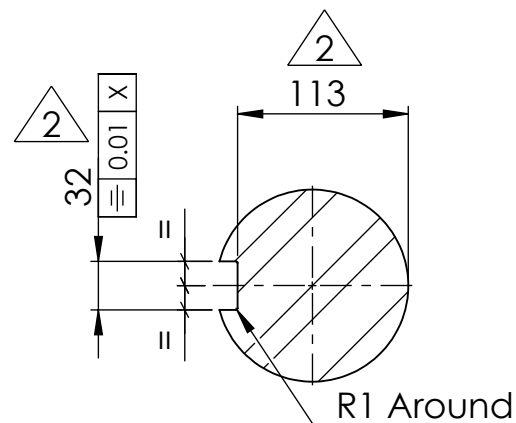
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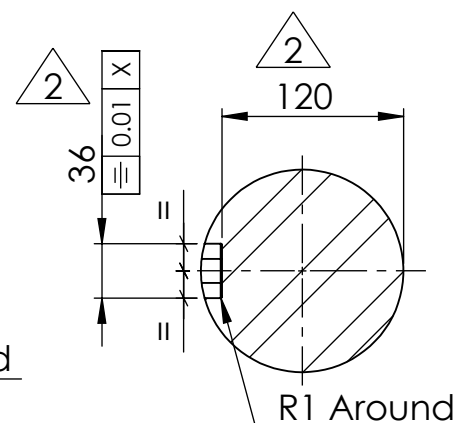
IF IN DOUBT ASK



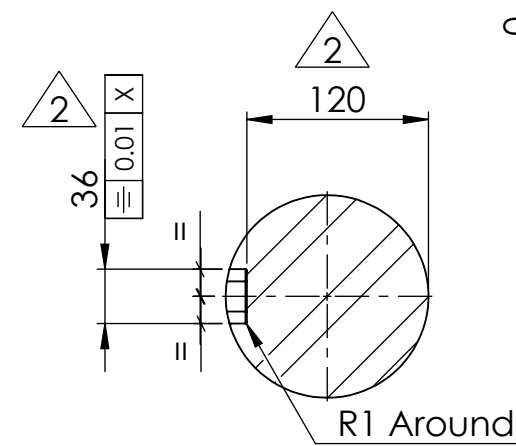
FOR QUOTATION PURPOSE ONLY



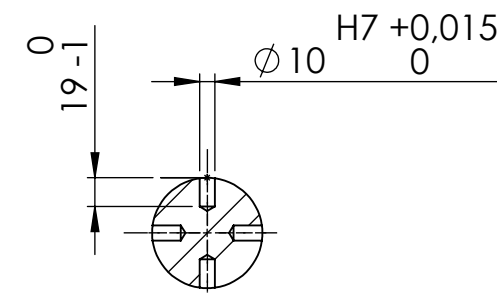
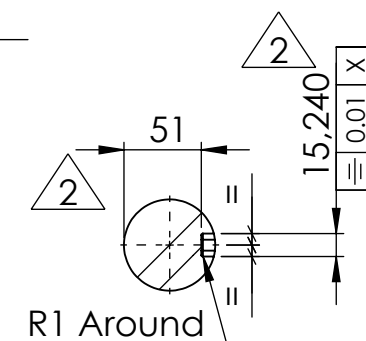
SECTION I-I



SECTION J-J



SECTION K-K

SECTION M-M
Use Flat Bottom
Milling Cutter

SECTION L-L

Notes:

1. Remove all burrs and sharp edges.
2. General tolerances ± 0.1 mm U.O.S.
3. Angular tolerances $\pm 0.1^\circ$ U.O.S.
4. Dimensions in brackets(...) are for reference only.

5. Machining $\nabla 0.8$ U.O.S
6. For more detailing see Sheet 1 of 2

Used On: 13_25_8355

Finish: Clean

Material: EN 19

2

TEE-L-572	TOD-L-9423	2	2024/06/18	Basic tolerances removed			T. Ramphela											
				M98 thread changed to M105														
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PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION				REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS						
REVISION 0 - ONLY	DESIGN APPR	2020/07/29	S.A Mcobeni	1. DRAWING FILE PATH- Y:\Engineering Development\Drawing Office\TOD-L-9423 Ncora Hydro PS\03_Cad_Data\Fixed Assy\2. MODEL FILE PATH- Y:\Engineering Development\Drawing Office\TOD-L-9423 Ncora Hydro PS\03_Cad_Data\Fixed Assy\				NCORA HYDRO POWER STATION UNIT 1 HORIZONTAL HYDRO TURBINE SHAFT PART										
	DO AUTH	2020/07/29	A.E Mamma															
	CHKD BY	2020/07/29	B Matodzi															
	DRAWN BY	2020/01/20	T Mogale															
				APPROVED BY		DATE		DRAWING No.				SHEET		REV				
SCALE				DO NOT SCALE								13.25_8343				2 OF 2		2